

Environmental Effects on the Toughness of Photopolymerizable Acrylate Networks for Biomedical Applications

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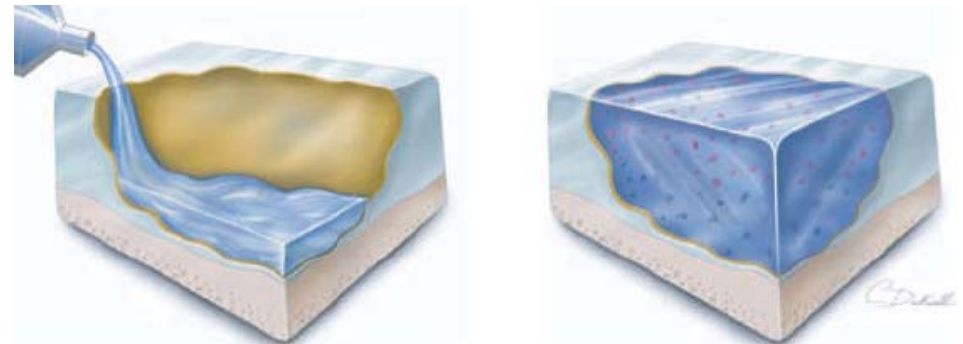
Overview

- Photopolymerization and its uses
- Limitations due to mechanical properties
- Temperature effect on network toughness
- Network toughness under aqueous conditions
- Networks toughness versus modulus
- Conclusions

UV-Curable Acrylate Networks

Advantages/Uses

- *In situ* formation
 - dental resins (Bowman et al)
- Cell Encapsulation
 - tissue engineering scaffolds and drug delivery (Anseth, West, Elisseeff)
- Complex geometries
 - actuated fixation devices, stents (Gall et al)



Elisseeff et al

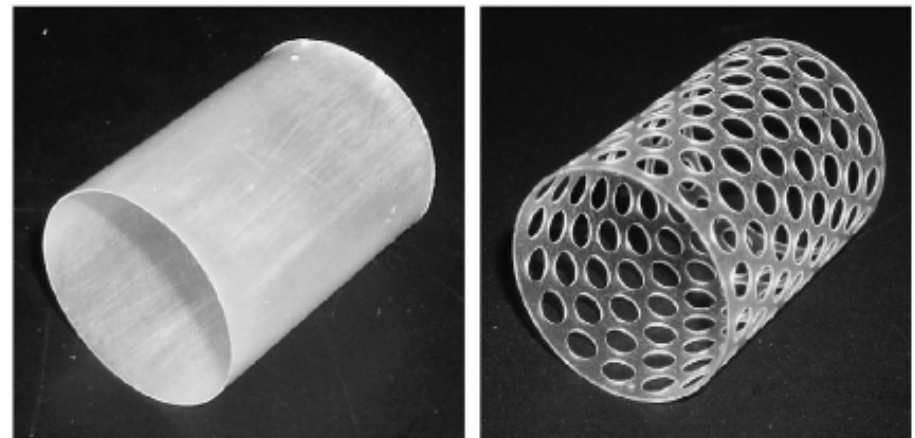
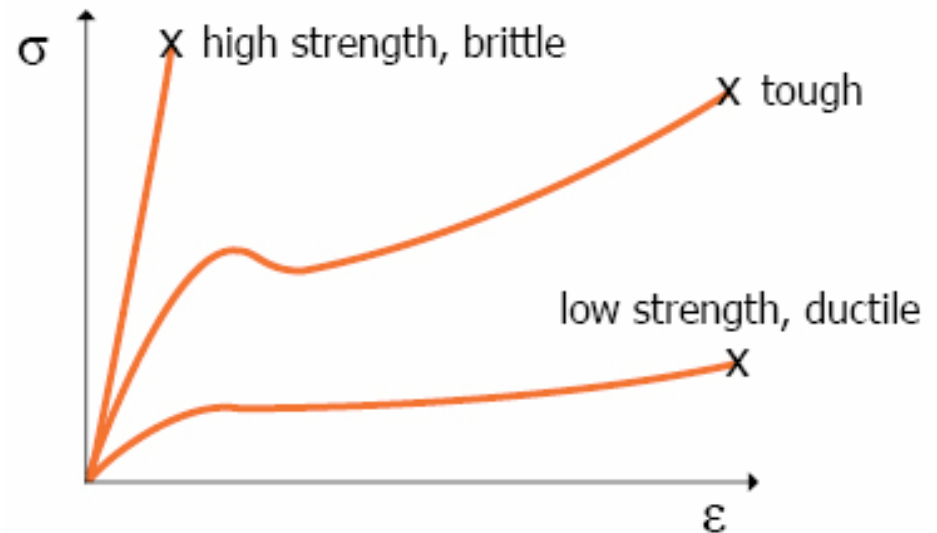
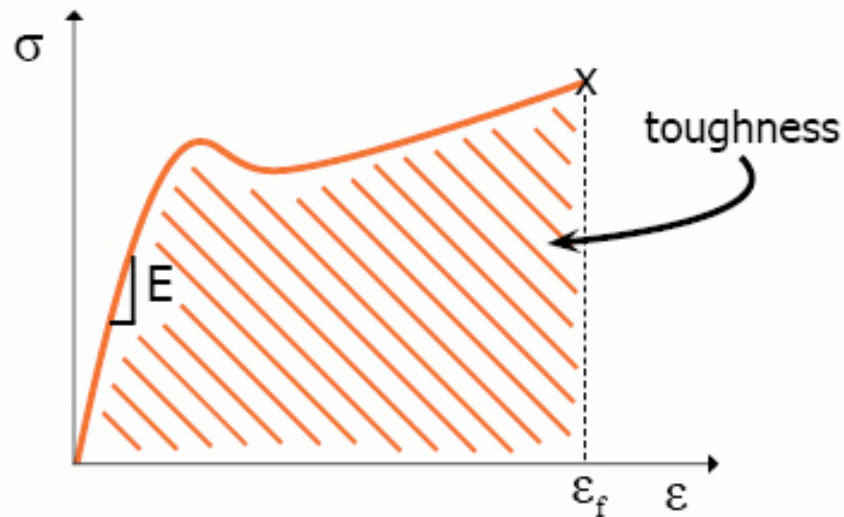


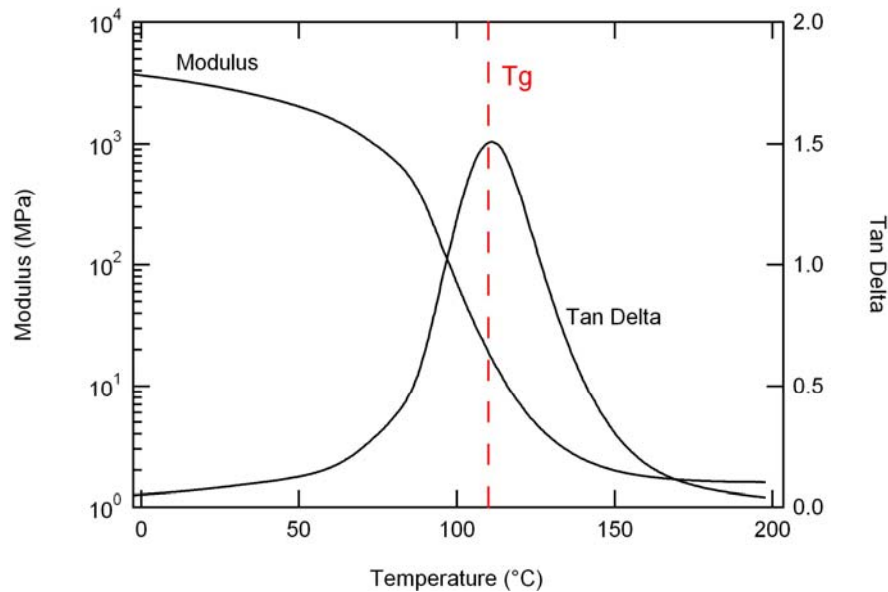
Fig. 3. Design of solid and 50% perforated shape-memory polymer stents.

UV-Curable Acrylate Networks

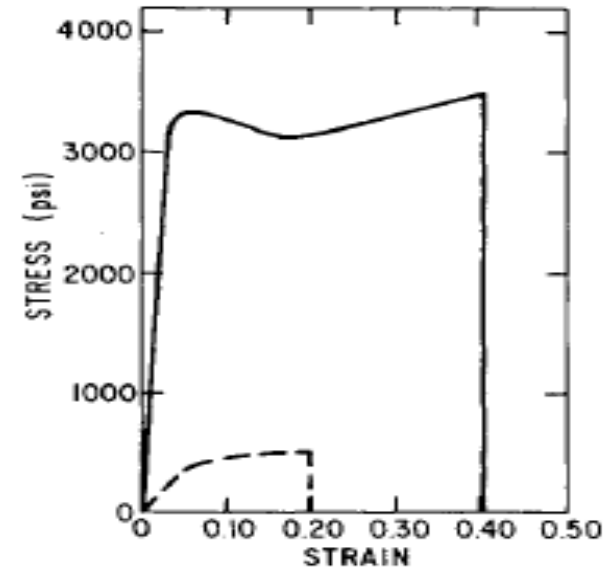
- Lack durability for long term implantation
- Limited function in large load bearing applications
- Related to network toughness (energy required to break)



UV-Curable Acrylate Networks



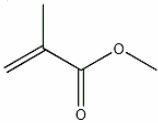
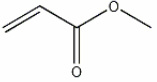
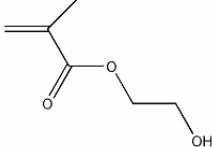
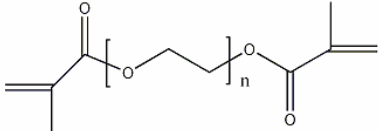
Mechanical properties dictated by glass transition region (T_g)

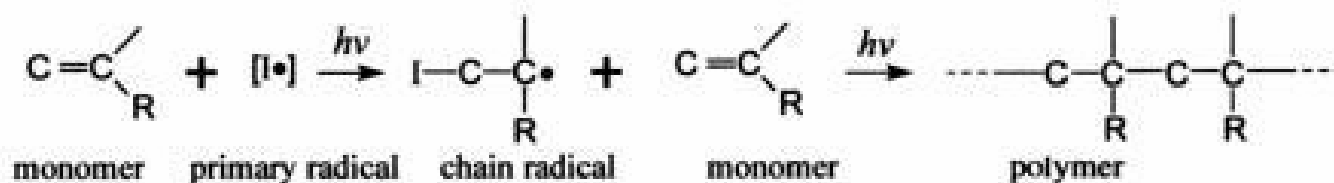


Water alters mechanical properties (Bolon et al)

What is the combinatorial effect of temperature and water on network toughness?

Monomer Components

Name	Abbreviation	Chemical Structure
Methyl Methacrylate	MMA	
Methacrylate	MA	
2-hydroxyethyl methacrylate	2HEMA	
Poly(ethylene glycol) dimethacrylate	PEGDMA	

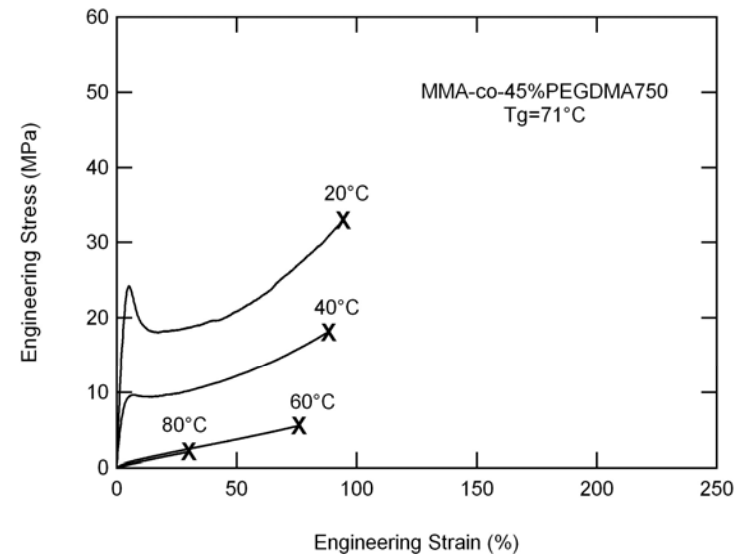
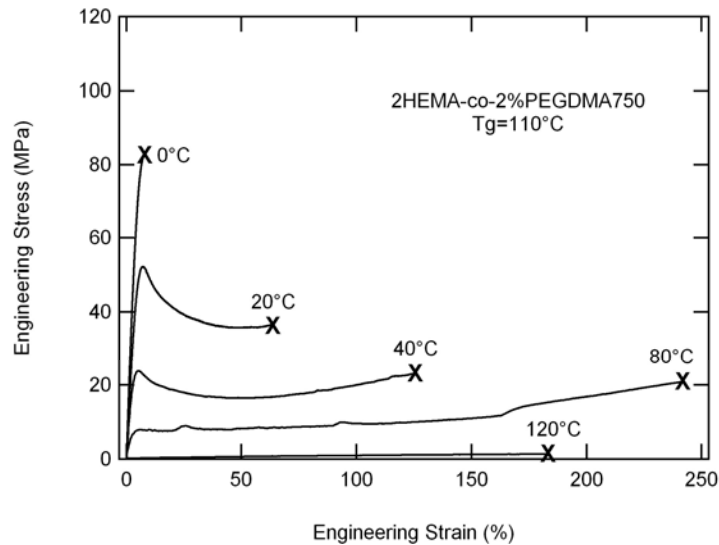


Eq. 2 Photopolymerization of vinyl monomers.

Network Formulations

Name	Monomer Wt. %	Tg(°C)	$q=W_s/W_i$	Application
MMA-co-PEGDMA	55 MMA 45 PEGDMA	71	1.14	High force shape memory applications
2HEMA-co- PEGDMA	98 2HEMA 2 PEGDMA	110	1.58	Hydrogels, Soft contact lens
MA-co-MMA-co- PEGDMA	52 MA 46MMA 2 PEGDMA	58	1.02	Large deformation shape memory applications

Stress Strain Behavior



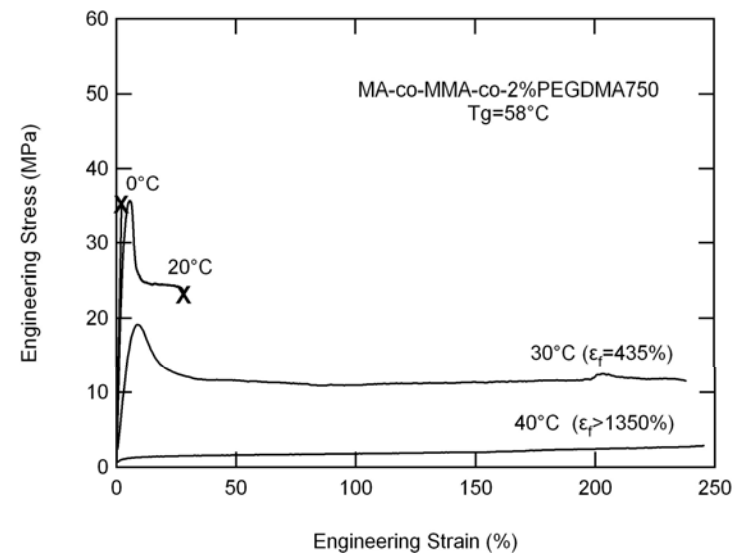
$T < T_g$

Modulus decreases and failure strains increase

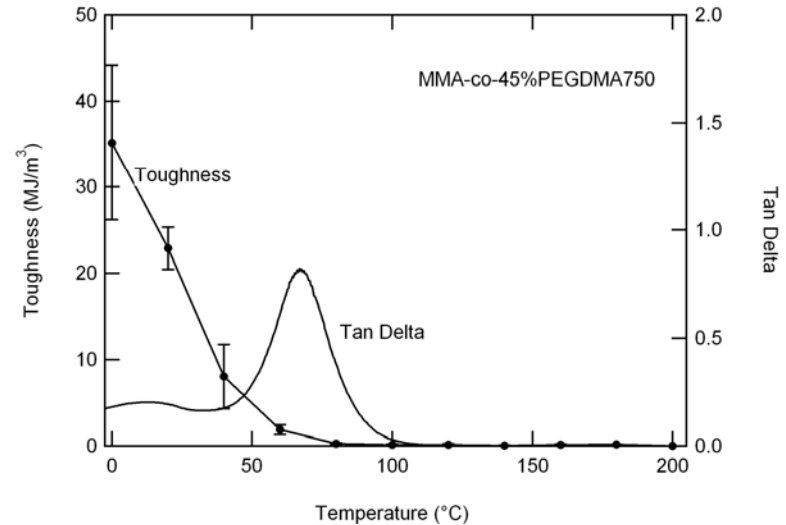
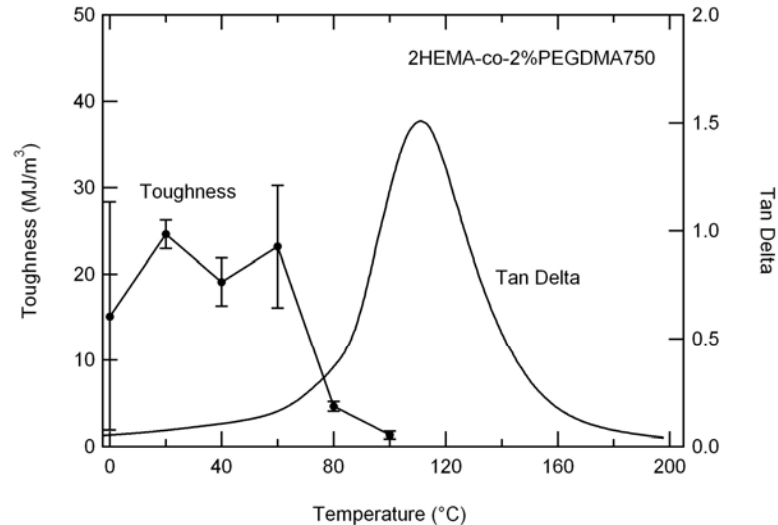
$T \geq T_g$

Failure strains decrease and modulus plateaus

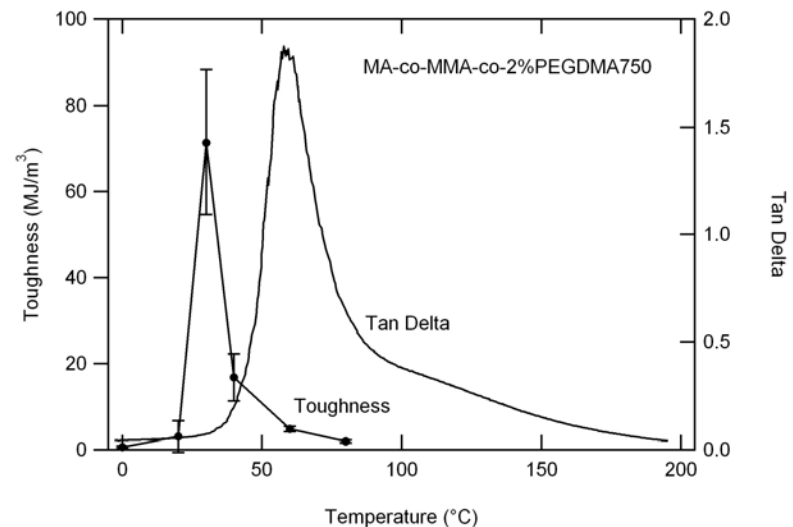
Ultimate stresses and strains dependent on chemical structure of network



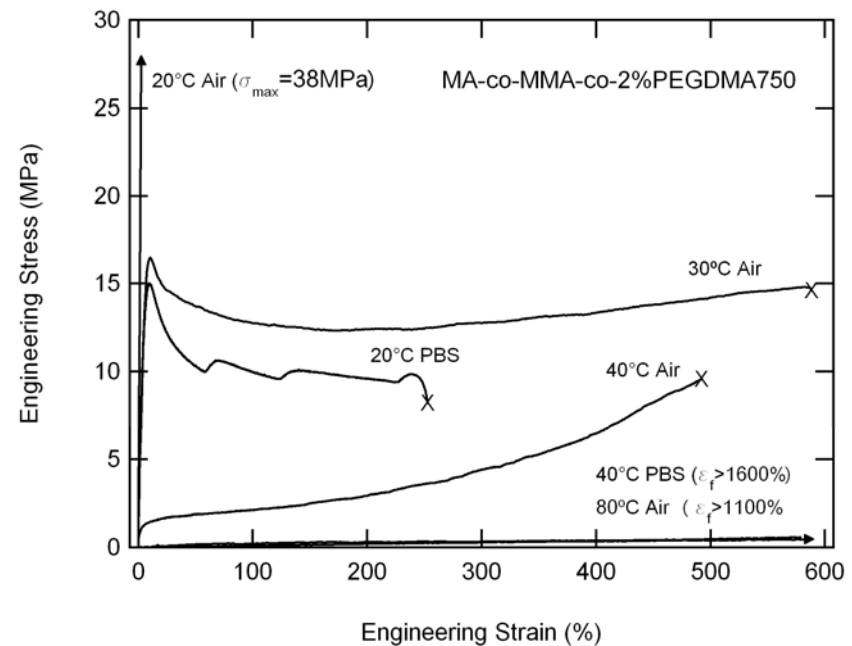
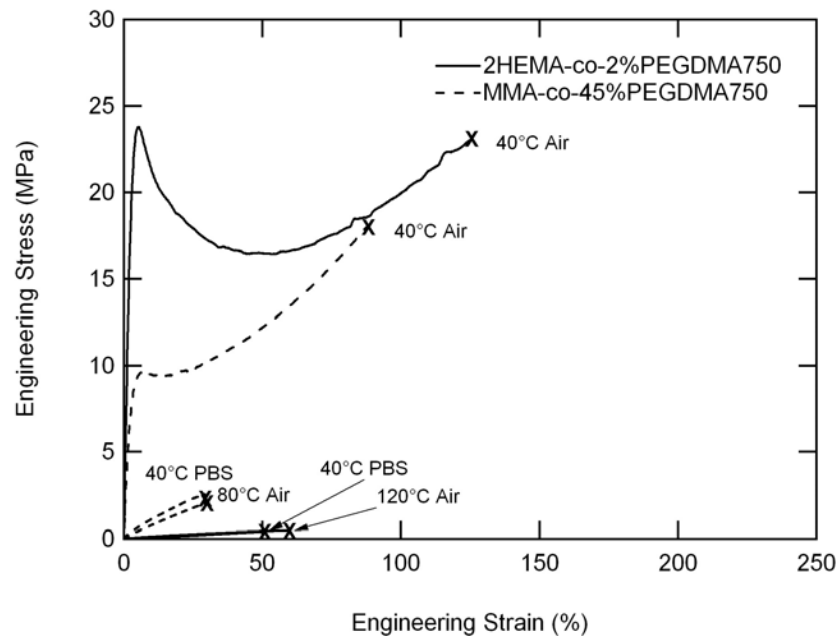
Toughness vs. Temperature



- Peak in toughness occurs below T_g
- Distance between two peaks and breath of peaks correlated to chemical and network structure
- 2HEMA network relatively tough near body temperature

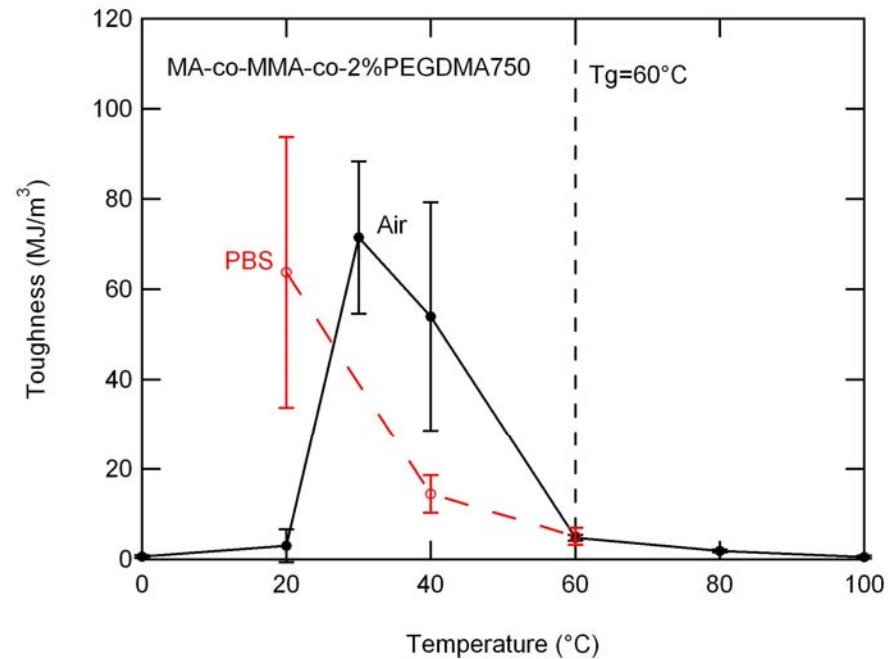
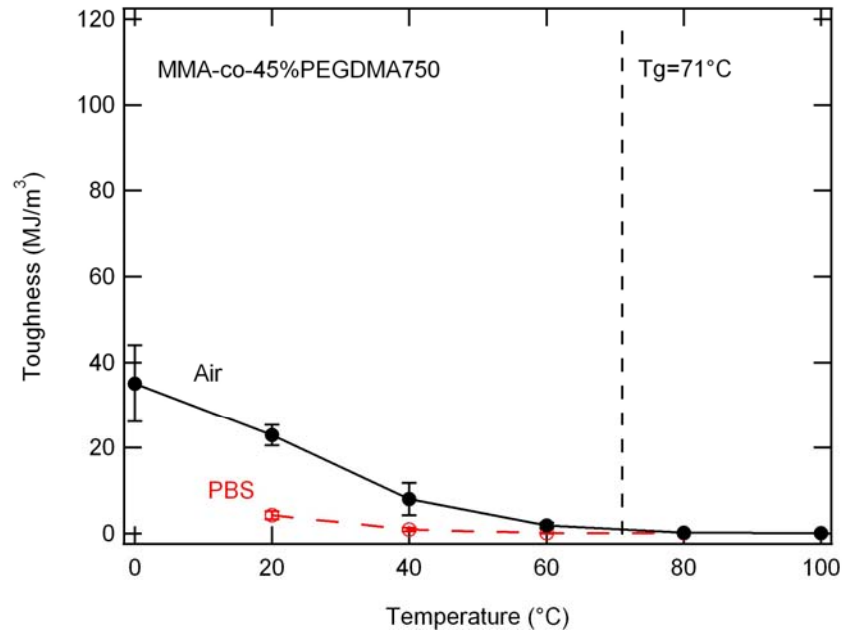


Toughness in PBS



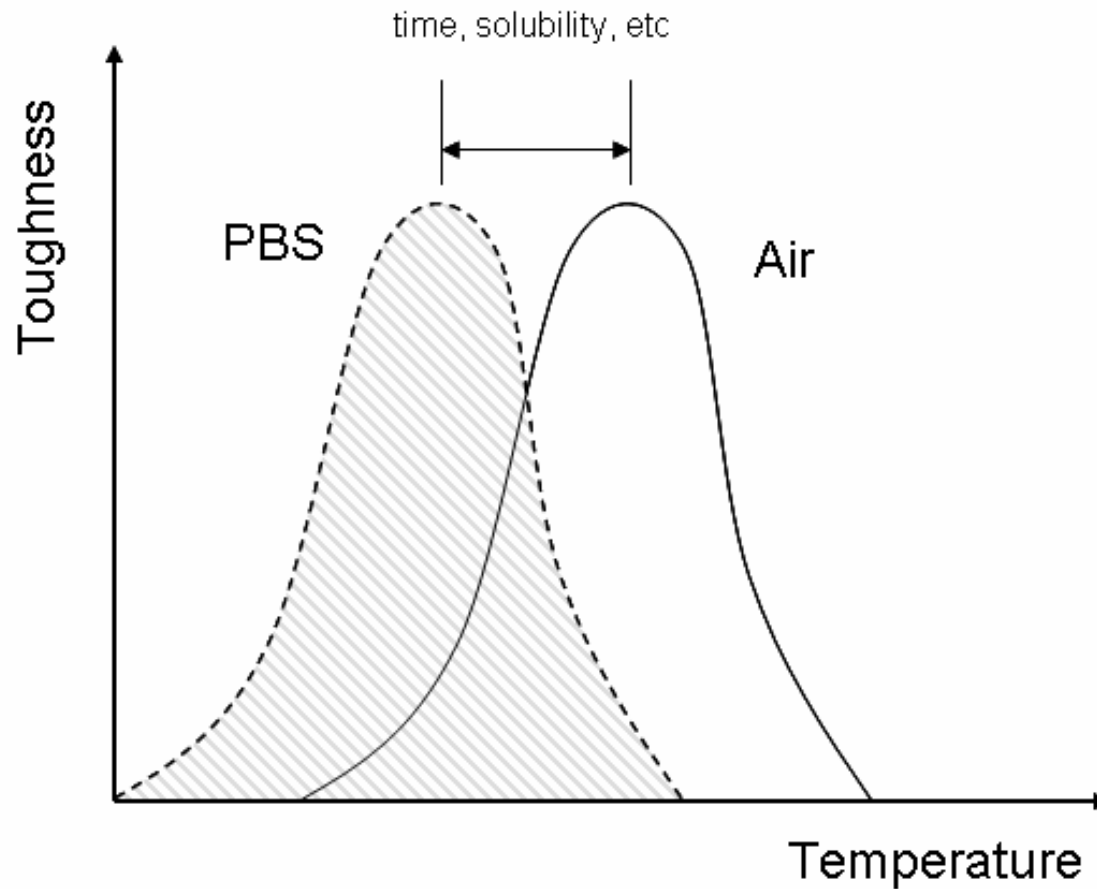
Stress strain behavior in PBS at lower temperatures matches the behavior of the same system at temperatures above T_g in air

Toughness in PBS



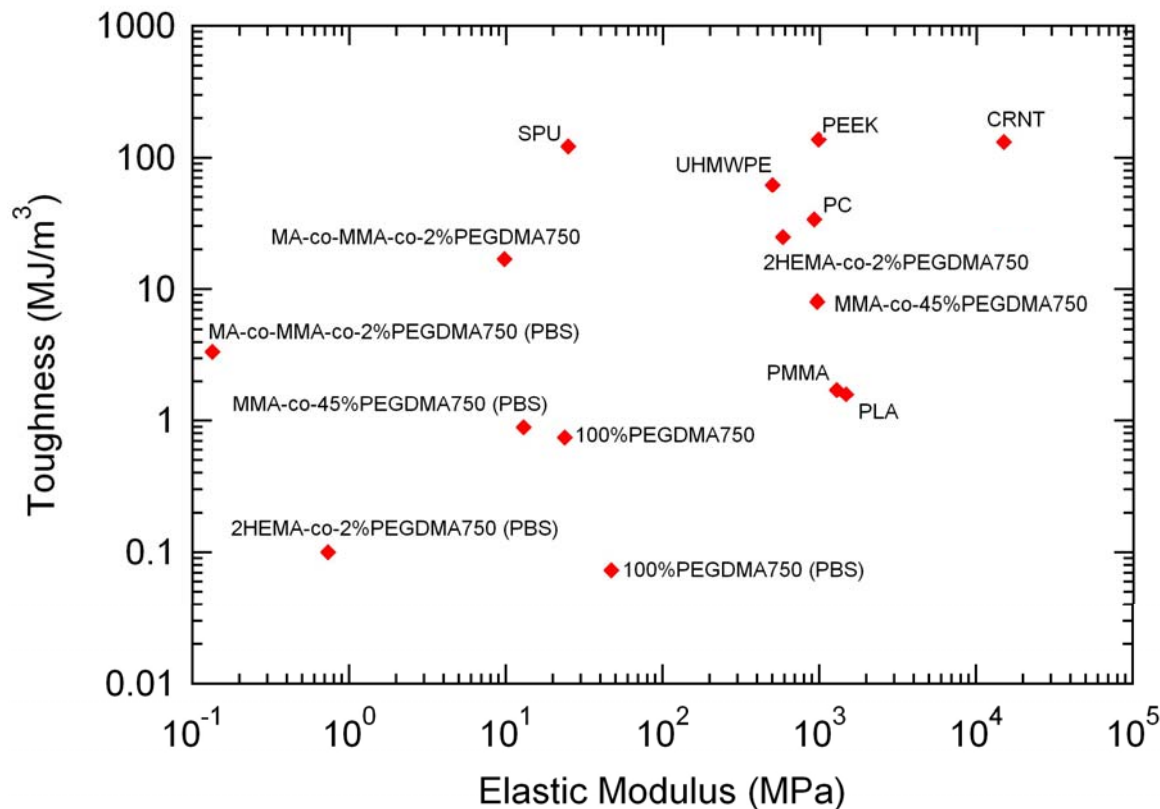
- Temperature of peak toughness decreases in PBS
- Dependent on relative position of toughness peak to T_g

Toughness in PBS



Toughness increase or decrease dependent upon testing temperature and how far the toughness peak shifts

Toughness vs. Modulus



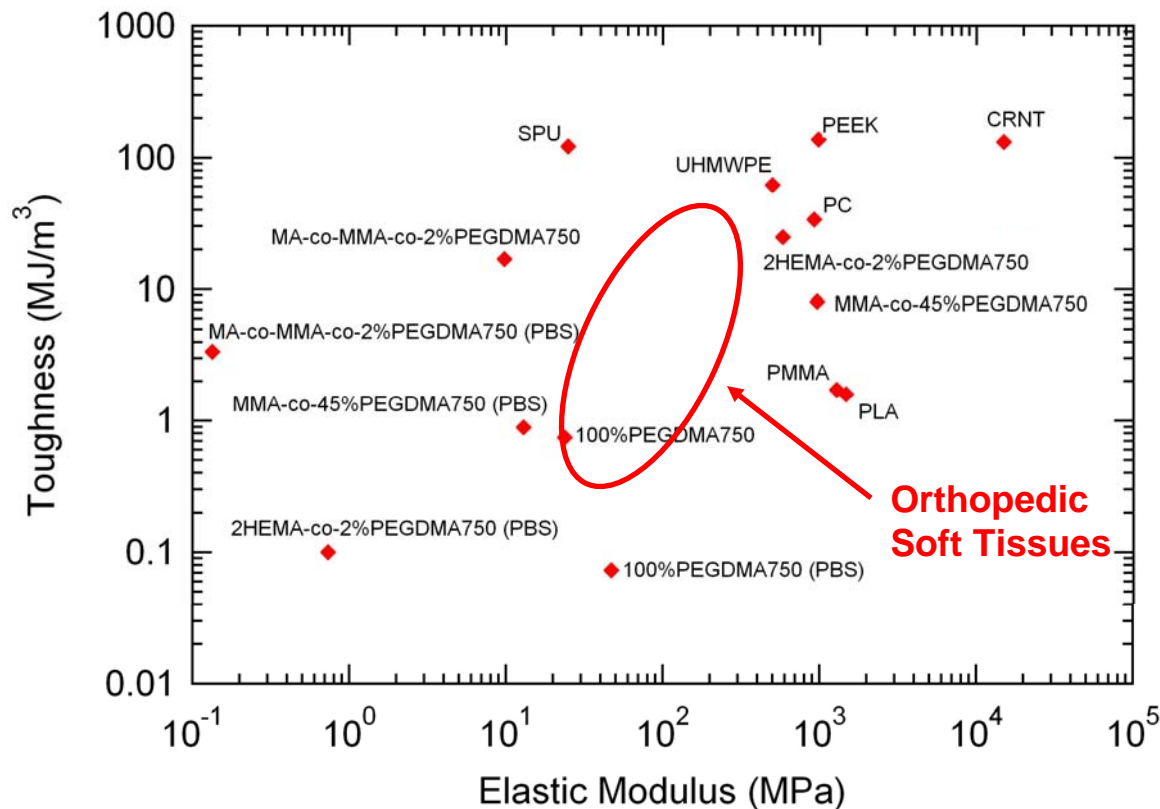
SPU: segmented polyurethane

UHMWPE: Ultra-high molecular weight polyethylene

CRNT: carbon reinforced nanotubes

- At 40C, polymers with similar moduli have different toughness values from over 100 MJ/m³ to approximately 0.1 MJ/m³.
- Photopolymerized acrylate networks possess less toughness than current biomedical polymers (PC, PEEK, UHMWPE, SPU)

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Conclusions

- Toughness peaks at a temperature below the glass transition temperature.
- The location and breadth of the toughness peak depended strongly on the nature of the glass transition in the network (breadth, number of peaks).
- For equivalent glass transition temperature network structure (crosslink density) and chemistry is shown to impact toughness.
- Apparent toughness is significantly altered in water driven by changes in the test temperature relative to the glass transition temperature.

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Questions?